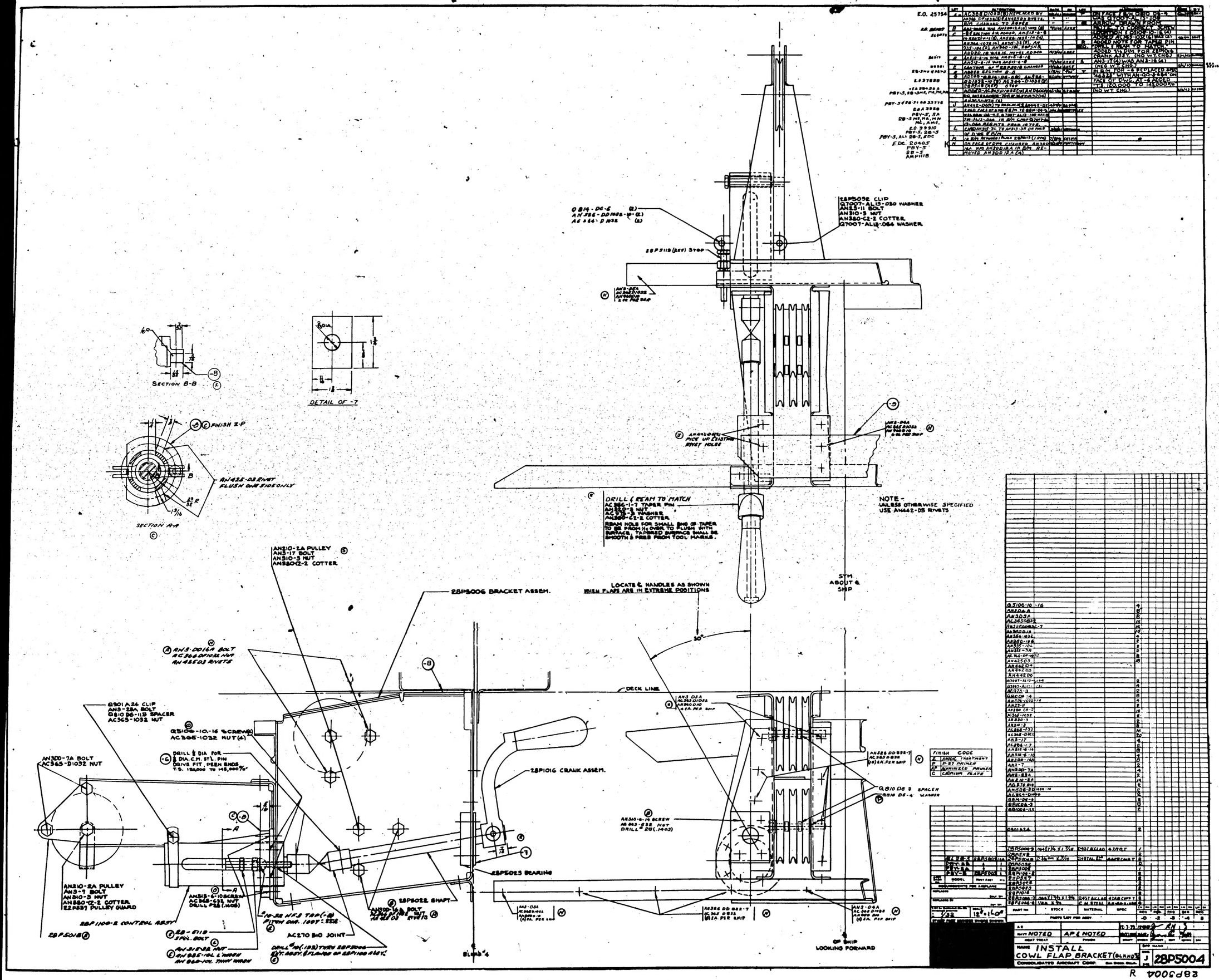
E.O. 25754
ER SCHEF
28P5032 CLIP
Q7007-AL13-.030 WASHER
AN3-11 BOLT
AN310-3 NUT
AN380-C2-2 COTTER
Q7007-AL13-.064 WASHER
28P5119 (REV) STOP
AN3-26A
AC365D1032
AN960D10
1 IN PER SHIP
AN4420-8U
PICK UP EXISTING RIVET HOLES
AN3-26A
AC365D1032
AN960D10
6 IN PER SHIP
DRILL & REAM TO MATCH
AC386-1-7 TAPER PIN
AN320-3 NUT
AC970-3 WASHER
AN380-C2-2 COTTER.
REAM HOLE FOR SMALL END OF TAPER TO BE FROM 1/16 OVER TO FLUSH WITH SURFACE. TAPERED SURFACE SHALL BE SMOOTH & FREE FROM TOOL MARKS.
NOTE -
UNLESS OTHERWISE SPECIFIED USE AN442-D5 RIVETS
SYM ABOUT ℄ SHIP
AN210-2A PULLEY
AN3-17 BOLT
AN310-3 NUT
AN380-C2-2 COTTER
28P5006 BRACKET ASSEM.
LOCATE & HANDLES AS SHOWN WHEN FLAPS ARE IN EXTREME POSITIONS
30°
AN3-D014 BOLT
AC364D1032 NUT
AN4503 RIVETS
DECK LINE
Q901A24 CLIP
AN3-28A BOLT
Q810D6-113 SPACER
AC365-1032 NUT
Q810D6-10-16 SCREW
AC365-1032 NUT (4)
DRILL 1/8 DIA FOR 1/8 DIA. C.M. STL. PIN DRIVE FIT. PEEN ENDS T.S. 120,000 TO 145,000 PSI
AN3-D14A
AC365D1032
AN960D10
4 EA PER SHIP
28P1016 CRANK ASSEM.
AN310-2A PULLEY
AN3-9 BOLT
AN310-3 NUT
AN380-C2-2 COTTER
28P1100-2 CONTROL ASSY
28P5018
AN318-6-10 SCREW
AC365-632 NUT
DRILL #28 (.1405)
10-32 NF3 TAP (-8) PITCH DIA. .1007 : .1026
28-5119 SPCL. BOLT
AN310-3 NUT
AN960-10L 1 WASH
AN960-10L THIN WASH
AC270 BIO JOINT
DRILL #40 (.098) THRU 28P1106 & 28P1108 ASSY.
28P5022 SHAFT
AN3-D14A
AC365D1032
AN960D10
4 EA PER SHIP
28P5023 BEARING
AN310-6-14 SCREW
AC365-632 NUT
DRILL #28 (.1405)
AN3-D14A
AC365D1032
AN960D10
4 EA PER SHIP
AN386-DD032-7
AC365D032
(10) EA PER SHIP
AN3-D14A
AC365D1032
AN960D10
(10) EA PER SHIP
Q810D6-3 SPACER
Q810D6-4 WASHER
OF SHIP LOOKING FORWARD
SECTION B-B
DETAIL OF -7
SECTION A-A
FINISH Z-P
AN442-D8 RIVET FLUSH ONE SIDE ONLY
FINISH CODE
Z 180DC TREATMENT
P P-27 PRIMER
AP APPROVED PRIMER
C CADMIUM PLATE
NOTED
AP & NOTED
INSTALL COWL FLAP BRACKET (BLKHD)
CONSOLIDATED AIRCRAFT CORP.
28P5004
28P5004 R
H 466